

# CompactLogix<sup>™</sup> 5380 Controller Technical Presentation

High Performance Compact Control

Allen-Bradle





## CompactLogix<sup>™</sup> 5380 Controller Small Control Platform

- High Performance
- Dual Configuration Port







## CompactLogix<sup>™</sup> 5380 Controller High Performance

Dual 1 gigabit (Gb) embedded Ethernet port

High-speed communication, I/O and motion

Decreased scan times for runtime performance

Core programming languages execute with the same performance Screw-to-screw performance increased with Compact 5000™ I/O system





## CompactLogix<sup>™</sup> 5380 Controller Increased Capacity

Up to 20% increased application capacity Supports up to 32 axes of motion Supports up to 180 EtherNet/IP nodes Supports the increasing number of smart devices





## CompactLogix<sup>™</sup> 5380 Controller Motion Performance

Supports up to 32 drives in a controller

Increased performance for low axis machines

1 ms for 32axis

Multiple course update rates

Three configurable rates enhance machine performance

Advanced tuning with Load Observer and Tracking Notch Filter

Helps eliminate the required tuning of each axis and adapts to changing frequencies over time





## CompactLogix<sup>™</sup> 5380 Controller Enhanced Security

Digitally signed and encrypted firmware Helps protect against malicious intent Controller-based change detection Logging of changes allows added security Role-based access control to routines and add-on instructions Mode change switch

Adds a physical layer for security



### CompactLogix<sup>™</sup> 5380 Controller

#### Hardware Features

Onboard Display

Immediate status of communications, module health and I/O fault activity without opening Studio 5000 Logix Designer ® application

• Enhanced Security

Features digitally signed controller firmware, controller-based change detection and logging, and role-based access control Three-position mode switch adds a physical layer of security

USB Port

Provides easy programming, troubleshooting and firmware updates

Power

Provides power via RTB for distributed power distribution to I/O reducing wiring cost

• Ports

Dual configurable Ethernet port supports DLR/Linear topologies or two IP addresses for network separation between the machine level and the enterprise level

• Compact 5000™ I/O

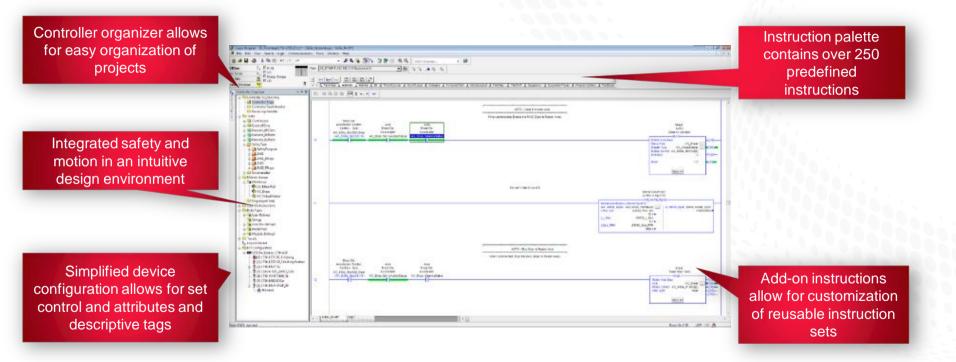
Supports up to 31 local I/O modules

AC/DC digital input/output, high-speed counter, EtherNet/IP adapter, analog, digital, universal analog input, address reserve, field power distribution, relay output, serial module



## Studio 5000 Logix Designer® Applications

#### **Software Features**





## CompactLogix<sup>™</sup> 5380 Controller Applications







## **Technical Presentation**



PUBLIC | Copyright ©2019 Rockwell Automation, Inc. 11

11

## CompactLogix<sup>™</sup> 5380 Controller Highlights

The CompactLogix<sup>™</sup> 5380 controller is being introduced to enable faster system performance.

- The dual 1-Gb embedded EtherNet/IP port enables The Connected Enterprise by helping customers connect information from across the plant floor to the rest of the enterprise.
- Customers with the following challenges have found the CompactLogix<sup>™</sup> 5380 controller exceeds expectations in the following ways:

#### Code execution-time limitations

• Structured text = ladder performance

High axis count applications

• 32 axes per controller supported

High-performance applications

- Both local and distributed I/O performance increased with Compact 5000<sup>™</sup> I/O
- Motion coarse update rate performance increased

5380	5370
✓	~
$\checkmark$	
✓	
$\checkmark$	$\checkmark$
✓	$\checkmark$
✓	$\checkmark$
	5380 ✓ ✓ ✓ ✓ ✓ ✓



### CompactLogix<sup>™</sup> 5380 System

Target Applications/Positioning

• CompactLogix<sup>™</sup> 5380 Controllers:

Lead with the value of faster system performance, future-proofing your system and enabling The Connected Enterprise.

Introduce CompactLogix<sup>™</sup> 5380 controller if:

Customer values faster system performance

Customer wanted faster I/O performance

We have not met performance requirements with the CompactLogix<sup>™</sup> 5370 controller

• CompactLogix<sup>™</sup> 5370 Controllers:

IP67 requirements

Customer does not value the CompactLogix<sup>™</sup> 5380 controller

Customer is satisfy with the existing 1769 system performance

#### CompactLogix<sup>™</sup> 5380



#### CompactLogix<sup>™</sup> 5370



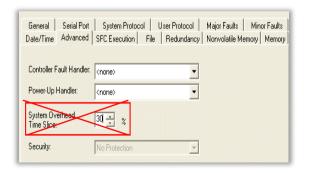


#### **Controller Communications**

#### **Communications no longer impacts controller performance!**

#### • Communications are separated from control

User control and motion tasks are not interrupted by communications Previously 20% of the controller scan was used for CPU communications Provides reduced complexity for user programming and task balancing System overhead time slice removed - users are not required to adjust

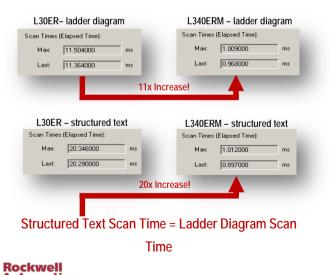




#### **Programming Language Execution and Task Switching Enhancements**

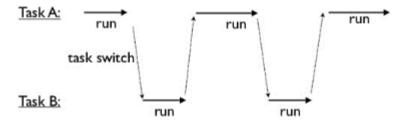
#### **Controller Language Scan Times**

- Five LD routines with 1,000 rungs each
- Five Stratix® routines with 1,000 lines each
  - 1,000 ADD / SUB / MUL / DIV / MOD instructions
- 15,000 different program scoped tags, ie: worst case



#### **Controller Task Switching Times**

Controller	Task execution scan time	Task Switch Time
L3x	168 ms	165 μs
CompactLogix™ 5370	45 ms	42 - 45 μs
CompactLogix™ 5380	09 ms	09 - 10 μs



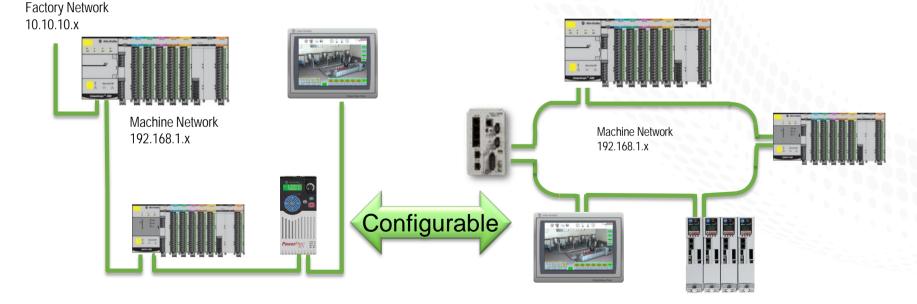
### Dual Configurable Ports for CompactLogix<sup>™</sup> 5380 Controller

#### **Dual IP Mode**

• Machine internal network is isolated from factory network

#### **Device Level Ring Mode**

• Increased availability with network resiliency





#### **Better in a Smaller Package**

#### **Dual IP Mode**

- Lower investment cost with higher performance
- Better limits

Nodes up to 180 nodes

Full utilization of user memory

#### **Device Level Ring Mode**

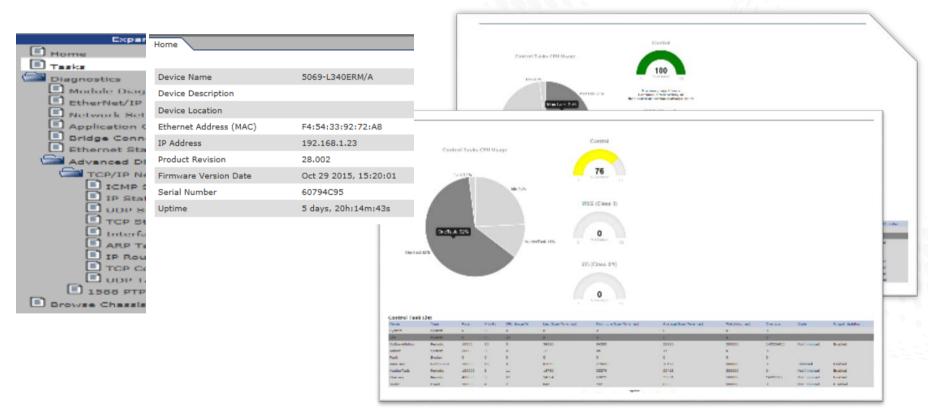
- Reduce panel space with smaller space requirements. Compact 5000<sup>™</sup> I/O are also 40% smaller than CompactLogix<sup>™</sup> 1769 I/O.
- Better diagnostic with four digit scrolling display on front of CPU
- Better secured with encrypted, Digitally Signed firmware

CompactLogix™ 5370	CompactLogix™ 5380	L4x	CompactLogix™ 5380
1769-L30ER	5069-L310ER	1768-L43	5069-L320ER
1769-PA4		1768-ENBT x 2	
1769-ECR		1768-PA3	
		1769-ECR	
Width: 143 mm	Width: 98.1 mm	Width: 331.58 mm	Width: 98.1 mm
Reduction: ~ 30%		Reduction: ~ 70%	



#### **Enhanced Diagnostics**

CompactLogix<sup>™</sup> 5380 controller task monitor is now part of product embedded webpage





### CompactLogix<sup>™</sup> 5380 Controller Runtime Memory Usage

Previously, design recommendations instructed users to reserve no less than 20% of available memory for future firmware updates and for runtime memory consumers.

- For example: MSG instructions, HMI Trends, Alarms, RSLinx®, Online Edits
- The CompactLogix<sup>™</sup> 5380 controller runtime memory is now separated from application memory, freeing up application memory
- In addition, the higher memory version is now available

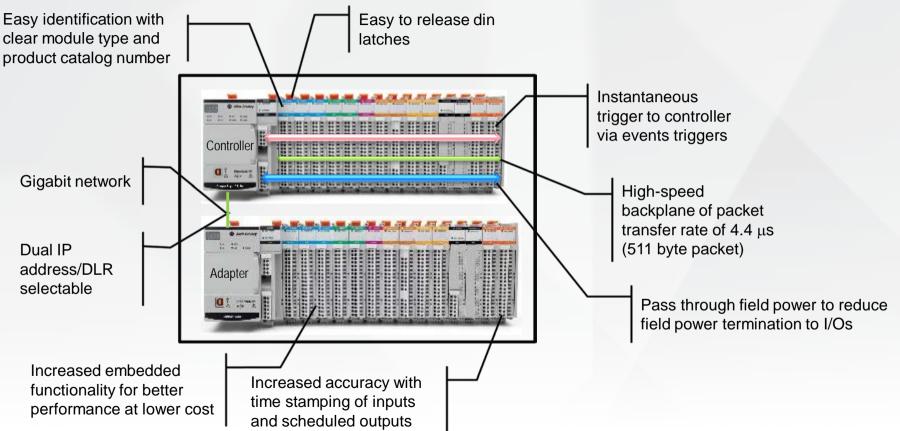
CompactLogix™ 5370 Controller		% Utilization Recommended
L30ER	1	80%
L33ER	2	80%
L36ERM	3	80%
L37ERM	4	80%
L38ERM	5	80%

CompactLogix™ 5380 Controller	Memory Size (MB)	% Utilization Allowed
L306ER/ERM	0.6	100%
L310ER/ERM	1	100%
L320ER/ERM	2	100%
L330ER/ERM	3	100%
L340ER/ERM	4	100%
L350ERM	5	100%
L380ERM	8	100%
L3100ERM	10	100%

CompactLogix<sup>™</sup> 5380 controllers have 20% more memory!



## System Highlights with Compact 5000™ I/O





#### **Performance & Feature Comparisons**

Footung	CompactLogix™	CompactLogi	х™	x™	x™	x™	x <sup>™</sup>	x <sup>™</sup>
Features Overall performance	5370 L3 1x	5380 L3 5x-20x				Memory Size		
Memory	1-5 MB	0.6-10 MB			5069-L306ER	5069-L306ER 0.6 MB	5069-L306ER 0.6 MB 8	5069-L306ER 0.6 MB 8 16
Axis per controller	16	32	Í		5069-L310ER	5069-L310ER 1 MB	5069-L310ER 1 MB 8	5069-L310ER 1 MB 8 24
Axis per ms (50% CPU loading)	2	32			5069-L320ER	5069-L320ER 2 MB	5069-L320ER 2 MB 16	5069-L320ER 2 MB 16 40
Number of I/O (Class 0&1) connections	512*				5069-L330ER	5069-L330ER 3 MB	5069-L330ER 3 MB 31	5069-L330ER 3 MB 31 60
Number of message (Class 3) connections	012				5069-L340ER	5069-L340ER 4 MB	5069-L340ER 4 MB 31	5069-L340ER 4 MB 31 90
Number of unconnected buffers	40	256	ľ		5069-L310ER-NSE	5069-L310ER-NSE 1 MB	5069-L310ER-NSE 1 MB 8	5069-L310ER-NSE 1 MB 8 24
Cached message buffers	32	256			5069-L306ERM	5069-L306ERM 0.6 MB	5069-L306ERM 0.6 MB 8	5069-L306ERM 0.6 MB 8 16
Simultaneous messages	16	256			5069-L310ERM	5069-L310ERM 1 MB	5069-L310ERM 1 MB 8	5069-L310ERM 1 MB 8 24
Embedded ethernet port	10/100Mb	100/1000Mb			5069-L320ERM	5069-L320ERM 2 MB	5069-L320ERM 2 MB 16	5069-L320ERM 2 MB 16 40
Ethernet I/O (Class 0/1) packets/sec	10,000	128,000			5069-L330ERM	5069-L330ERM 3 MB	5069-L330ERM 3 MB 31	5069-L330ERM 3 MB 31 60
Ethernet messaging (Class 3) msg/sec	400	2000×		ł	5069-L340ERM	5069-L340ERM 4 MB	5069-L340ERM 4 MB 31	5069-L340ERM 4 MB 31 90
Integrated motion on EtherNet/IP™	Yes	Yes		50	069-L350ERM	069-L350ERM 5 MB	069-L350ERM 5 MB 31	069-L350ERM 5 MB 31 120
Analog motion	No	Future			5069-L380ERM	5069-L380ERM 8 MB	5069-L380ERM 8 MB 31	5069-L380ERM 8 MB 31 150
Integrated safety (SIL 2 PLd / SIL 3 PLe)	Yes	PLd Available Now, PLe Future			5069-L3100ERM	5069-L3100ERM 10 MB	5069-L3100ERM 10 MB 31	5069-L3100ERM 10 MB 31 180
Studio 5000 Logix Designer® application	V20+	Version 28+						
× Data size :	= 32 bits / 1-DINT		İ.					



#### Performance Gain versus CompactLogix<sup>™</sup> 5370 Controller

Controller Performance (1,000 rungs of code (3,000 REAL tags)

Ladder diagram

5370 - 3.25 ms 5380 - 240 µs

(13x Improvement)

Structured text

5370 - 5.50 ms5380 - 265 µs

(21x Improvement)

#### Function Block

5370 - 8.35 ms 5380 - 1.10 ms

(7.5x Improvement)

Sequential function chart

5370 – 6.20 ms

(20x Improvement)

5380 - 300 µs

**Overall task timing with four** programming language running (4,000 rungs/lines of codes & 12,000 REAL tags)

Both controllers running with 50% CPU loading with virtual axis. RPI for the CompactLogix<sup>™</sup> 5370 I/O is 0.5 ms

> 5370 - 82.10 ms 5380 - 4.10 ms(20x improvement)

#### Performance Gain versus CompactLogix™ 5370 Controller

#### **Communication Performance**

• Unconnected MSGs per second (20 enabled connecting to L8 controller)

5370 - 80 MSG/s 5380 - 1665 MSG/s (21x Improvement)

• MSG round-trip time (connecting to L75 x controller)

5370 – 265 ms 5380 – 15 ms

(18x Improvement)

I/O Performance

• Local DI/DO modules at fastest RPI

IQ16F/OB16 - 5370 (500 μs) - 3-4ms IB16F/OB16F - 5380 (200 μs) - 400-600μs (6-7x Improvement)

#### **Motion Performance**

 CompactLogix<sup>™</sup> with 50% motion load with two ms CUR

Number of virtual axes: 30

Motion task scan time: 980 µs

Controller utilization: 48.9%

 CompactLogix<sup>™</sup> 5380 with 50% motion load with 2 ms CUR

Number of virtual axes: 115

Motion task scan time: 960 µs (4x Improvement)

Controller utilization: 47.8%



## CompactLogix<sup>™</sup> 5380 System

High performance or complex CompactLogix<sup>™</sup> L3 applications that require higher CPU scan time, I/O, network and motion performance

- Core programming languages now execute with the higher performance
- Up to 32 motion axes supported per CompactLogix<sup>™</sup> 5380 controller (up to 16 axes in the CompactLogix<sup>™</sup> 5370 controller)
- Up to 180 network nodes supported per CompactLogix<sup>™</sup> 5380 controller (up to 90 nodes in the CompactLogix<sup>™</sup> 5370 controller)

# \*Reduced system complexity and cost savings

Example CompactLogix<sup>™</sup> 5370 Architecture:

1 x 1769-L36ERM controllers 1 x 1769-PA4 1 x 1769-ECR



Example L4 Architecture: 1 x 1768-L43/45 controllers 1 x 1768-M04SE 1 x 1768-PA3 1 x 1769-ECR 1 x 1768-ENBT

less power supply module
 less end cap cover



less power supply module
 less SERCOS motion module
 less Ethernet module

1 less end Cap cover

Example CompactLogix<sup>™</sup> 5380 Architecture (1) L340ERM controller





## CompactLogix<sup>™</sup> 5380 System

High performance or complex CompactLogix<sup>™</sup> L3/L4 applications that requires two Ethernet network segments

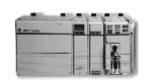
## \*Reduced system complexity and cost savings

Example CompactLogix 5380<sup>™</sup> Architecture: 1 x 1769-L36ERM controllers

1 x 1769-PA4 1 x 1769-ECR 1 x 1783-NATR



Example L4 Architecture: 1 x 1768-L43/45 controllers 1 x 1768-M04SE 1 x 1768-PA3 1 x 1769-ECR 2 x 1768-ENBT



One less power supply module One less end cap cover One less network address translator module

Example CompactLogix 5380<sup>™</sup> architecture (1) L340ERM controller

One less power supply module One less SERCOS motion module

Two less Ethernet module One less end cap cover



### CompactLogix<sup>™</sup> 5380 System Benefits

Number of Nodes

Customers have been asking us to simplify the way we count controller resources

 The CompactLogix<sup>™</sup> 5380 controller continues to be scaled on EtherNet/IP nodes just like the CompactLogix<sup>™</sup> 5370 controller.

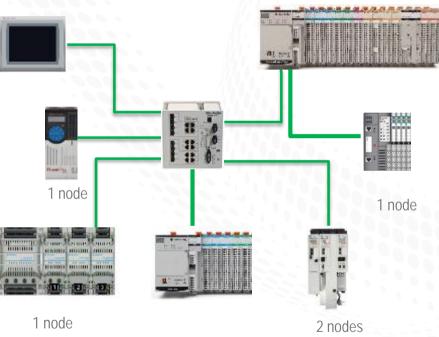
Each CompactLogix<sup>™</sup> 5380 controller has a maximum number of EtherNet/IP nodes that are supported

Maximum controller nodes include those connected to the front port and backplane communication modules

Any device added directly to the Ethernet I/O configuration are counted toward the node limits

Standard Ethernet devices that the controller uses a socket interface to communicate with are NOT counted toward the node limits

Example	Memory Size	EtherNet/IP Nodes
5069-L320ER	2 MB	40
5069-L340ERM	4 MB	90



#### There are 7 EtherNet/IP nodes in this architecture



#### **CompactLogix™ 5380 Controller Configuration**

• What is needed for configuration?

Dual IP support – Studio 5000® V29 and above RSLinx® Classic 3.81 and above

Compatibility Matrix

Connects to Compact 5000<sup>™</sup> I/O locally and remotely Connects to any other I/O platform via EtherNet/IP



## CompactLogix<sup>™</sup> 5380 Controller Important Notes

DeviceNet® Network

Use EN2DN gateways to connect DeviceNet® devices to the CompactLogix™ 5380 controller

• Applications requiring PhaseManager™software

It is supported in version 32

ControlNet® Networks

No plans to support, stay with L4x or ControlLogix® controller

• Serial FW

5069-SERIAL supporting Generic ASCII, Modbus Master/Slave has been released. FW support on DF1 and DH-485 is in development

• Dimension

```
143.97 x 98.10 x 136.81 mm (HxWxD)
```

• Accessories

Screw type

5069-RTB64-SCREW (each packaging includes 1 x 6 pin and 1 x 4-pin terminal)

Push-in type

5069-RTB64-SPRING (each packaging includes 1 x 6 pin and 1 x 4-pin terminal)

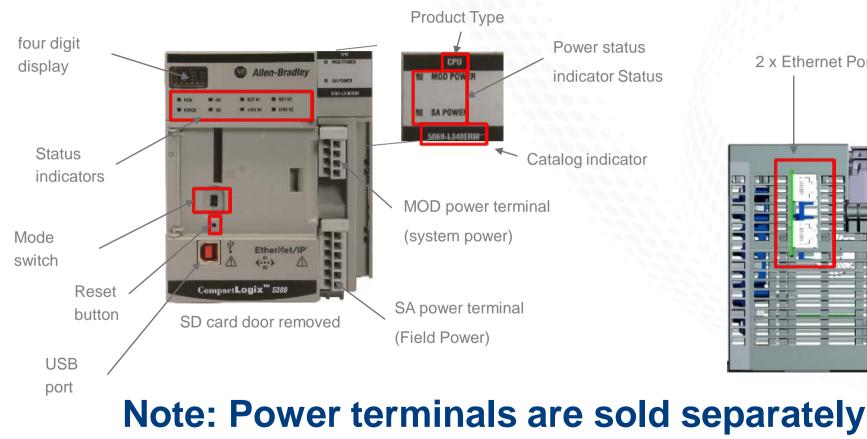
End cap

Included in the controller and adapter

For replacement, please order 5069-ECR

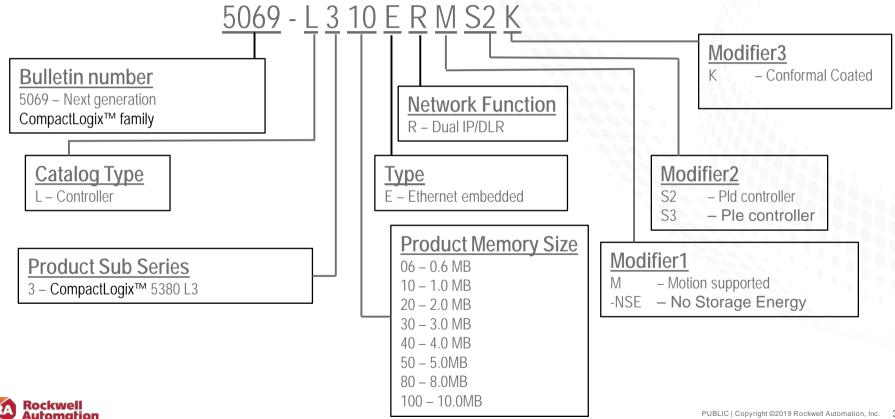


## CompactLogix<sup>™</sup> 5380 Controller Anatomy

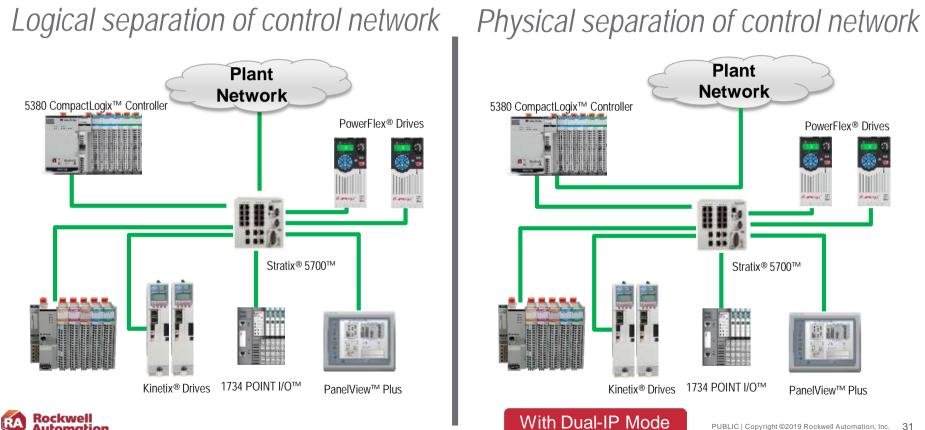


2 x Ethernet Port

### **Catalog Nomenclature**



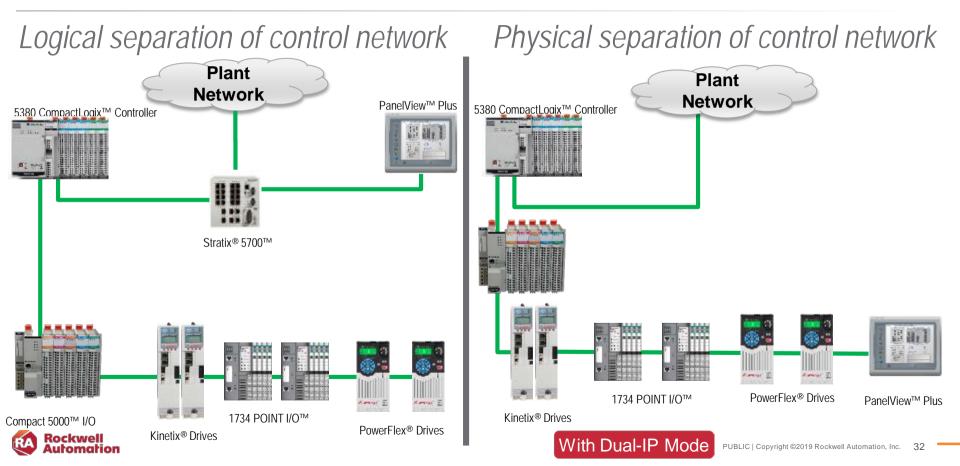
#### **CompactLogix<sup>™</sup> 5380 High Performance Machine Architecture** Star



Itomation

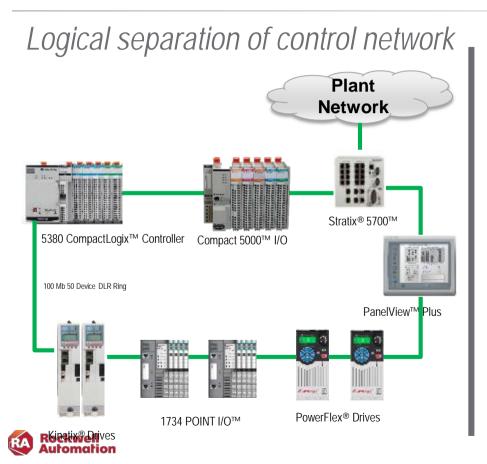
PUBLIC | Copyright ©2019 Rockwell Automation, Inc. 31

# CompactLogix<sup>™</sup> 5380 High Performance Machine Architecture

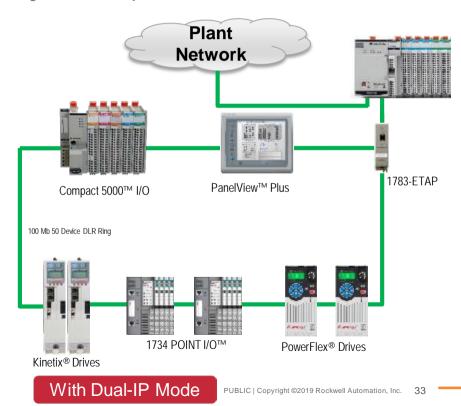


#### **CompactLogix™ 5380 High Performance Machine Architecture**

**Device Level Ring** 



Physical separation of control network



### **CompactLogix™ 5380 Controller General Specifications**

• Operating temperature

0 °C to + 60 °C (32 °F to +140 °F)

• Storage temperature

-25°C to + 85 °C (-40°F to +185 °F)

• Relative humidity

5% to 95% noncondensing

- Maximum altitude
  - 2000 meters (6561 feet)
- Vibration

Operating: 5 g, 10 to 500 Hz, 0.030 in. maximum peak-to-peak

Shock

Operating: 30 g DIN rail mounted Nonoperating: 50 g DIN rail mounted • Certification (At Release)



• Certification (refer to certification website)







# Thank You

